



NIPPON KAIJI KYOKAI

Approval No. NKY-3687
Certificate No. TA25344E

Certificate

OF

TYPE APPROVAL

Article: Welding Consumables for Steels for Low Temperature Service
Brand: Alloy-Shield S-LNG / OK Flux 10.93
[Wire / Flux]
Applicant: ESAB SeAH Corp.
56, Jeongdong-ro, 62beon-gil, Seongsan-gu, Changwon-si,
Gyeongnam, Korea
Manufacturer: ESAB SeAH Corp.
56, Jeongdong-ro, 62beon-gil, Seongsan-gu, Changwon-si,
Gyeongnam, Korea
Grade: KAWL92M-TS690M
Welding Process: Submerged Arc Welding
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: Not Applicable

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	2.4mm	Flat:	2.4mm
Horizontal:	2.4mm	Horizontal Vertical:	2.4mm
Overhead:	Not Applicable	Horizontal:	2.4mm
Vertical Upward:	Not Applicable	Horizontal Overhead:	Not Applicable
Vertical Downward:	Not Applicable	Overhead:	Not Applicable
		Vertical Upward:	Not Applicable
		Vertical Downward:	Not Applicable


THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 12 December 2025.
Issued at Tokyo on 12 March 2025.


M. IRISAWA
General Manager
Material and Equipment Department



Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

<p>The validity of this certificate has been renewed</p> <p>2026. 12.12</p> <p>Date: 2025</p> <p></p> <p>Surveyor</p>	<p>The validity of this certificate has been renewed</p> <p>until</p> <p>Date:</p> <p>Surveyor</p>
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